## Sustainability report 2020



## Expanded clay production

Sustainability Principle	Performance Indicator	Unit of Expression	2020	2019	PLASM 2018	OR PERFC 2017	RMANCE 2016	E 2015	2014	ר 2013	Farget 2020 2012	
Climate change and energy	Energy used in production as a proportion of production output	kWh/m³	26397	226.21	241.82	222.72	227.57	220.47	211.3	223.7	245.9	Reduce overall kWh/tonne of energy used in production by 10% against 2012 baseline
	CO <sub>2</sub> emissions as a proportion of production output	kg CO <sub>2</sub> per m³	48.94	42.16	46.61	42.12	42	40.84	42.1	44.0	48.1	Reduce CO <sub>2</sub> /tonne emissions from production by 20% against 2012 baseline
Resource Use	Material diverted from the waste stream for use as a fuel source as a proportion of production output	kg per tonne	5.78	55.5	52.7	52.5	50.1	50.3	46.2	45.8	44.0	Increase by 2.5% per year
Management Systems	Tonnage & production sites covered by certified ISO 9001	% production % sites	100 100	100 100	100 100	100 100	100 100	100 100	100 100	100 100	100 100	95%
	Tonnage & production sites covered by certified ISO 1400	% production )1 % sites	100 100	100 100	100 100	100 100	100 100	100 100	100 100	100 100	100 100	95%
	Tonnage & production sites covered by BES 6001	% production % sites	100 100	100 100	100 100	100 100	100 100	100 100	100 100	100 100	100 100	95%
Employment and skills	% of employees covered covered by UKAS certified 9001/14001/18001 (Training and Competence)	%	100	100	100	100	100	100	94	94	94	100%
Complaints and prosecutions	Local Community Complaints	s Number per year	0	0	5	2	4	4	0	0	0	Zero
	Convictions for air and water emissions	Number per year	0	0	0	0	0	0	0	0	0	Zero